

CENTRAL INTELLIGENCE AGENCY  
**INFORMATION REPORT**

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COUNTRY	Poland	REPORT	
SUBJECT	National Plant 24-M-Kielce	DATE DISTR.	17 June 1955
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This is UNEVALUATED Information

THE SOURCE EVALUATIONS IN THIS REPORT ARE DEFINITIVE.  
 THE APPRAISAL OF CONTENT IS TENTATIVE.  
 (FOR KEY SEE REVERSE)

1. National Plant 24-M-Kielce (Narodowy Zaklad 24-M-Kielce) is located about 3 kilometers north of the center of the city of Kielce, near the west side of the Kielce-Warsaw road, about 1½ kilometers north of Szydlowek and 2 kilometers west of the Krakow-Radom-Warsaw railroad. This railroad and the plant are connected by a spur line. 25X1
2. Engineer Stanislaw Csarnecki is the director of the plant and Engineer Mieczyslaw Bochenek is general manager. The entire administration of the plant is composed of Poles; there is only one Soviet officer.
3. Personnel of the plant is made up of the following: 32 engineers; 64 administrative personnel, men and women; 1,600 workmen; and 40 custodial personnel. Work is done in three shifts. A kitchen, a canteen, a moving picture theater, and meeting halls are available for the plant's personnel. In addition, there is a school for apprentices.
4. The following items are produced at the plant: complete axles for heavy military trucks; gears and gear boxes for automobiles and light caterpillar armored vehicles; complete cylinder blocks for six-cylinder, four-gear diesel engines of 140 horsepower with 2,500 revolutions per minute; crank cases for these engines; shaft and connecting rods for these engines and for carburetor engines of automobiles; complete gear boxes for automobiles.
5. The monthly production capacity in 1954 was:
  - 40 M-140/6 cylinder blocks
  - 40 M-140/6 crank cases
  - 40 M-140/6 shafts
  - 60 (rear) axles, with universal joints
  - 75 gear boxes in three different sizes
  - 14 gear boxes for light armored vehicles
  - 50 spare parts for carburetor engines

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(NOTE: Washington distribution indicated by "X"; Field distribution by "•".)

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6. The plant's technical equipment consists of:

- 27 lathes of various sizes
- 14 small lathes
- 18 drilling machines
- 6 planing machines
- 9 bench drills
- 8 shaping machines
- 9 round grinders
- 2 flat grinders
- 6 sprocket cutters
- 7 sprocket cutters
- 2 shaft straightening machines
- 3 shaft grinding machines
- 5 power saws
- 4 screw cutters
- 4 large leveling blocks
- 8 small leveling blocks
- 4 power hammers
- 1 steam press hammer
- 2 angle-cutting machines
- 6 welding machines
- 200 complete work benches
- 1 complete forge
- Screw microscopes
- Measuring instruments
- Plate-cutting shears
- 18 drafting tables with Kuhlmann machines

7. The raw material used at the plant comes from other Polish establishments.

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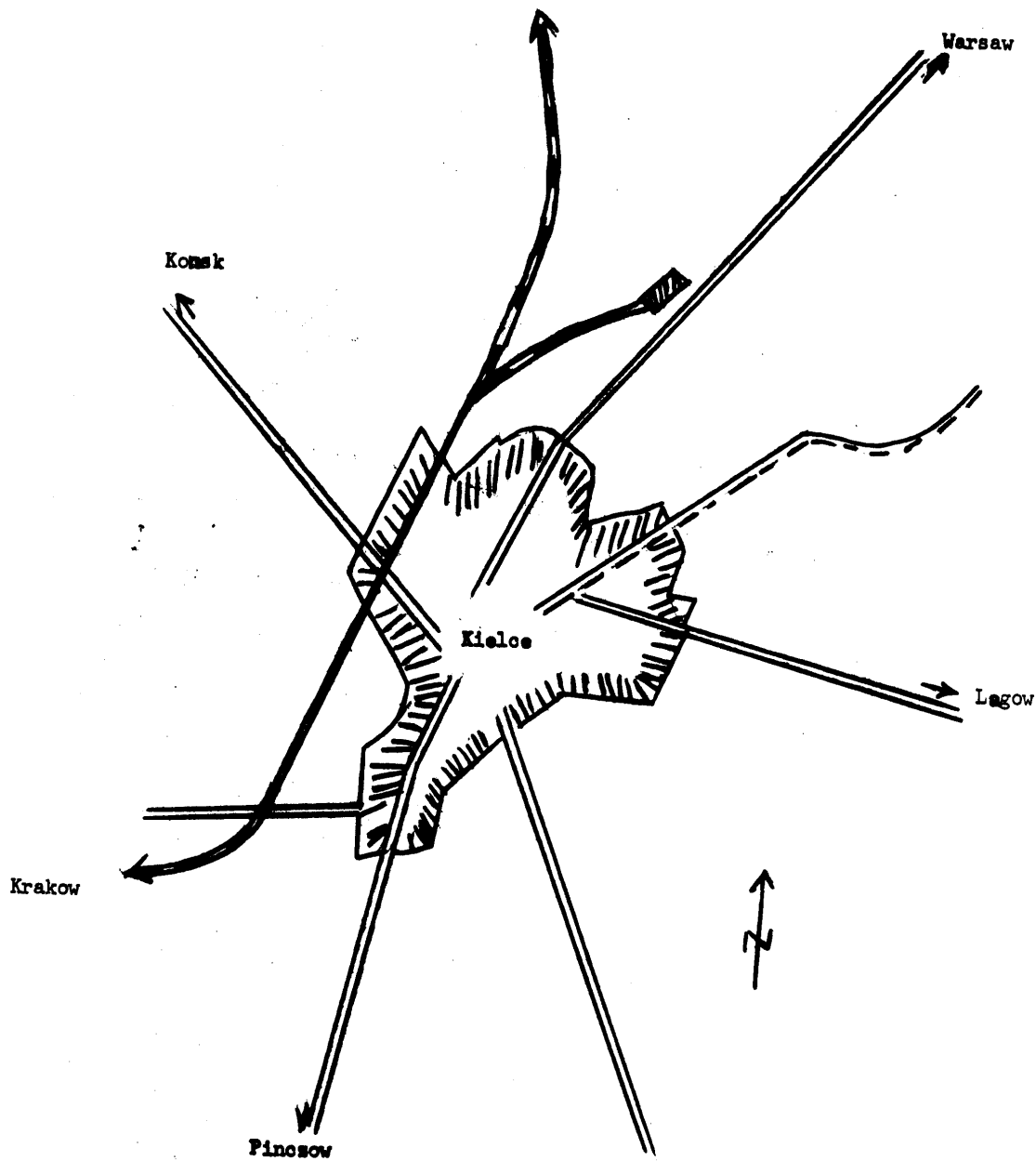
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National Plant 24-M- Kielce



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